

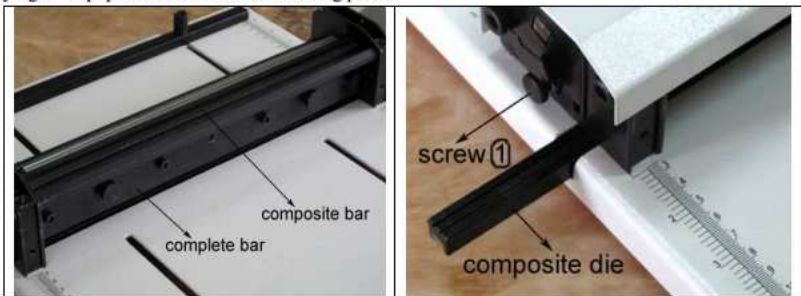
# Operation manual

## Description

1. Table top designed creasing & perforating equipment, easy to be operated, and widely used in digital printing market.
2. Matched with two different width creasing die, can fit your different need. The maximum paper weight can reach up to 400g /m<sup>2</sup>.
3. Easy to change the operating mode from creasing to perforating by turn over the knife and die.
4. Result of good effect, without deckle-edge or jackknifing phenomenon.
5. It's an ideal equipment for making menu, pamphlet, inviting letter, name card, ticket, etc
6. With a front and rear sliding stop, the stops can be adjusted according to a millimetre scale, located on both sides of the base. Furthermore, the machine consists of an angular stop, which can be used when set under an angle of 90 degree.

## Setting

Should laying the equipment at a horizontal working place.



## Creasing

Please confirm the creasing knife before use it. Then you can choose creasing wide creasing line or thin creasing line according to your demand.

Change the creasing die into wide or thin

1. Loosen the screw ① and move the small plate upward. ( on the other side of this equipment, repeat this action.)
2. Pull out the composite die from the slot, then horizontally rotate 180 degree, after this rotation, you can insert the composite die into the slot. Move the small plate downward, then finish the action by wrench the two screws tight.

## Perforating

Please confirm the perforating knife before use it. In general, the initial situation is creasing knife. So change the creasing knife into perforating knife. The procedure is as follow:

1. Take away the white safety guard from the equipment.
2. You can see a complete bar, which is screwed onto the upper part of the equipment. Adhere on the composite bar with four screws. Loosen the four screws, take away the complete bar. The creasing knife is located on one side of this complete bar while the perforating knife is located on the opposite side. Turn over the complete bar, let the perforating knife downward.
3. Set the complete bar on the composite bar again by wrench the four screws.
4. Culminate this change knife action in set up the safety guard on the equipment.

Following work is to change the creasing die into perforating die

1. Loosen the screw ① and move the small plate upward. ( on the other side of this equipment, repeat this action.)
2. Pull out the composite die from the slot, then turn over the composite die, after this rotation, you can insert the composite die into the slot. Move the small plate downward, then finish the action by wrench the two screws tight.