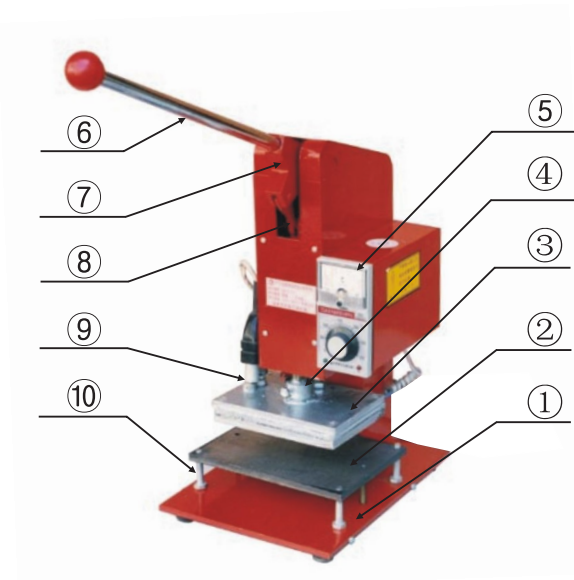


# MANUAL STAMPING MACHINE

## LZ-150



- |                           |                         |
|---------------------------|-------------------------|
| 1. Base plate             | 6. Handle bar           |
| 2. Working plate          | 7. Handle head          |
| 3. Hot plate              | 8. Connecting rod       |
| 4. Thermocouple           | 9. Heating tube         |
| 5. Temperature controller | 10. Screw adjusting rod |

### 1. General information

This product is suitable for bronzing or indentation of the surface of leather, rubber, plastics and other products. It has nice appearance, light and small body, which can be worked in different places. It is the ideal equipment for various shoemaking factory to gild and crease.

## 2. Technical parameters

Power: 220V 50Hz

Heater power: 500W

Upper table area: 150X110mm

Machine dimension: 330X290X470mm

Weight: 12.0kgs

## 3. How to use

- 1). Open the package put the machine on a flat place. Make sure no shaking
- 2). Mount ⑥ the handle, and install accessories on the two sides of ① the bottom (gold foil holding shelf and gold foil collecting frame), then peel the foil , and put it in the middle of the two chucks of gold foil holding shelf.
- 3). Fix the stamping mold with double sided tape or all-purpose adhesive in the center of the bottom hot plate ③
- 4). Set the stamping temperature, ⑤ temperature controller's green light indicate the machine is heating, and the red light indicate the machine is ready.
- 5). When the machine works normally, then it's ready for mass production

## 4. Maintenance and precautions

- 1). 220V AC outlet must be grounded to prevent leakage
- 2). The active portion should add lubricating oil regularly
- 3). Do not touch heating area on ③ the electric hot plate to avoid scald
- 4). The highest temperature should not exceeding 250°C
- 5). Keep the machine clean

## 5. Trouble removal

### **Stamping effect difference**

- 1). Select the appropriate temperature, hot stamping time and pressure according to different stamping foil

2). If the creasing and bronzing thickness is inconsistent. This is caused by ③ electric hot plate and the work plate is not parallel.

Adjustment: Loosen two M6 screws on the ② work plate, and then press ⑥ the handle, to see when the ③ electric hot plate is pressed down, whether it parallels with the ② work plate, if not parallel, Adjust ⑩ the screw adjusting rod of the uneven side. Make sure the M6 screws tight after the adjustment.

3). Check the eligibility of the stamping mold

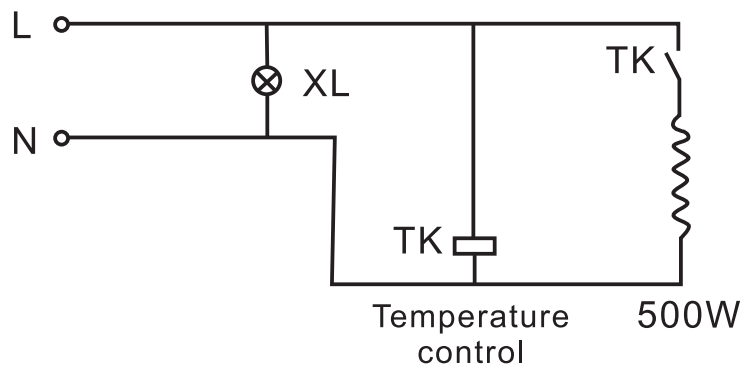
### No temperature

1). Check whether the heating tube in electric hot plate is burned out, if burned out, then replace with a new one

2). Check the temperature controller, if damaged, then replace with a new one

3). Check the thermocouple, if damaged, then replace with a new one

## 6. Diagram



XL: Power indicator

TK: Temperature meter

⚡ : Heating tube