

Thank you for using SK-5000 thermal document binders .In order to ensure better use of the product, please read this manual carefully.

Functions and Characteristics

- CPU Control System,:New concept for electronic binding
- 50mm Extra Thick Binding:Any thickness ranging from 1 to 500 sheets of paper
- PTC Ceramic Heating:Safe and reliable
- Hand Press:Prevent first and last sheet from falling off.
- High Precision Overtime Protection:Free of and worry about redundant glue,Saving energy.
- Infrared Light Detecting: Concern Free Binding
- Gradually Rising Exterior Design: New Favorite of Automatic Office
- Operational Procedures:

① We suggest you use thermal binding cover series

Thickness and Number of Sheets:

Thickness	1mm	2mm	3mm	4mm	6mm	8mm	10mm	12mm	15mm	18mm
No. of Sheets	1-8	15	25	35	50	70	85	100	130	160
Thickness	20mm	22mm	24mm	27mm	30mm	33mm	36mm	40mm	45mm	50mm
No. of Sheets	180	200	220	250	280	320	350	380	430	480

Note: Calculation is based on 80g paper

- Put the documents in the cover ,align right and left, up and down, knock on a hard surface to align all the sheets specially at she spine.

② Switch On

- Turn on the power. The warming up indicator and the time selection (I)

light are lit. Warming up starts

- Warming up completes when the light turns on and a buzzing sound is heard.
- Based on the thickness of the document to be bound, select binding time .Time selections:Selection I.(60 seconds) is suitable for standard covers less than 20mm thick. Selection II (120seconds) is suitable for standard covers over 20mm thick. Selection III (180 seconds) is suitable for accounting vouchers and SteelVIP covers. Default selection is I if no choice is made.
- Insert the documents in the groove in full contact with the heating board. When a buzzing sound is heard, hand press the front board tight against the document. Heating starts.
- When the lights turns on and a buzzing sound is heard, take the documents out. Insert it into the cooling groove for 3 minutes to let it cool down. Perfect and beautiful document binding is completed.

Caution:

The heating groove should be kept clean, free of any other objects. To ensure your safety, please do not touch the heating board with your hand when the machine is at work. Please remember to turn off the power when binding is finished