

# Auto Thermal Binding Machine T80

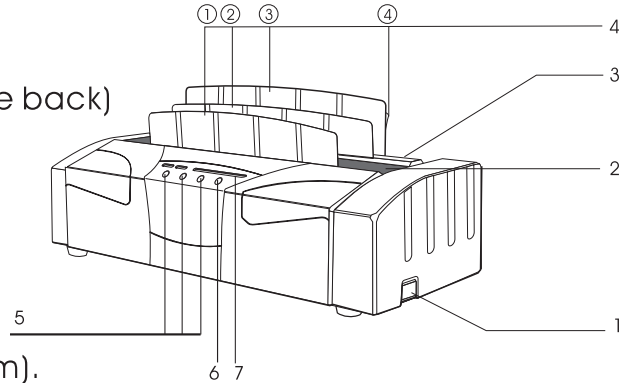
## Operating Instruction

### Warning

1. This machine must be placed on a level table.
2. Do not touch the plug and switch with wet hand.
3. Keep away from direct sunshine.

### Structure

1. Power on/off
2. Binding slot
3. Cooling flat (on the back)
4. Inserting boards four blocks with No. ① ② ③ ④
5. Thickness selector (I、II、III)
6. Reset key
7. Indicator light



### Characteristics

1. Clamping automatically.
2. Super width and thickness of binding (390x400mm).
3. Vibrating up&down when binding.
4. Power off automatically after certain time.
5. Auto electronic cooling.

### Operating instruction

1. Please start the binder 30's after switching on at ambient temperature.
2. Choose the suitable thermal cover as follows:

Thickness	1mm	2mm	3mm	4mm	6mm	8mm	10mm	12mm	15mm
Page(70/80g)	<10	<20	<30	<40	<60	<80	<100	<120	<150
Thickness	18mm	20mm	22mm	24mm	27mm	30mm	33mm	37mm	40mm
Page(70/80g)	<180	<200	<220	<240	<270	<300	<330	<370	<400

3. Put the document into the cover tidily.
4. Select the binding time with Thickness selection key.
5. Insert the cover in the Binding slot, the machine will clamp the cover automatically, and the inserting light will be on.
6. When heating, the working light will be on one by one, and it will vibrate automatically for better binding effect before finishing binding.
7. Take out the cover after vibrating.
8. Put the "hot" cover between Inserting board Number ③ & ④, and the fan will be sent automatically from the machine. It is necessary for cooling about 2 minutes.

### Power off automatically

The heating board will be cut off the power automatically about 10 minutes after no operating applied. To press the Reset key if you want to restart binding.

### Reference

Power: 220V or 110V/80W  
Working temperature:  $145 \pm 5^{\circ}\text{C}$

Net weight: 5.7kgs  
DIM: 47.5x22x17.5cm