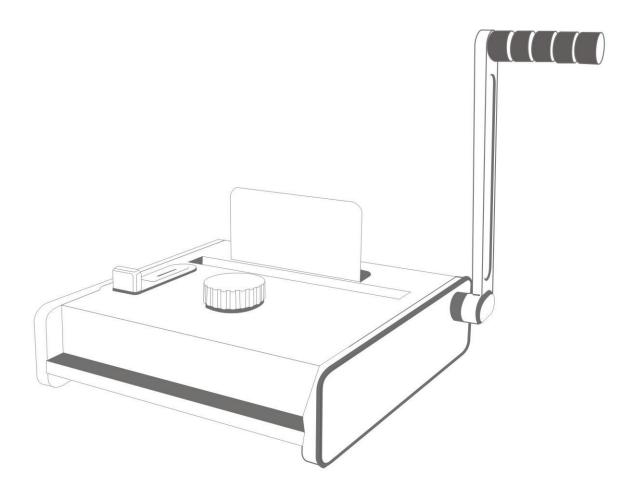
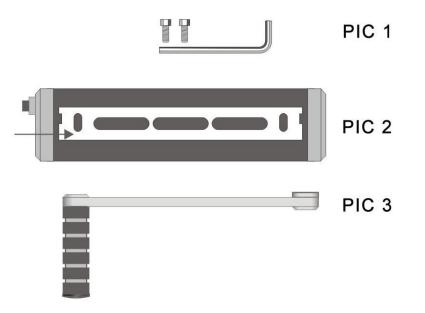
# **UB100 User Manual**



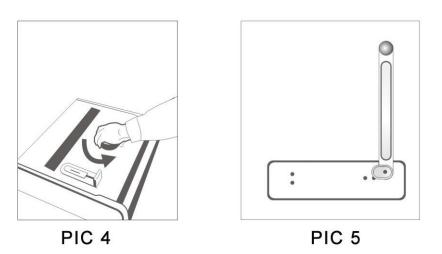
## Check List

- Machine body 1 unit 1. 2. Hexagon wrench 1pc Socket head screw 2pcs
- (Pic. 1) 1pc (Pic. 2)
- 3. Debinding bar
- 4. Binding handle 1pc (Pic. 3)



### Installation:

- 1. Rotate adjusting Knob anticlockwise till the end; (Pic.4)
- 2. Install binding handle vertically onto binding shaft; (Pic.5)
- 3. Use Hexagon wrench and socket head screw to fix the handle.



## Function:

- 1. With this unique Binder you can bind series UBIND binding covers for Office presentations, Year books, Photo books, Student Theses, Dissertations, Restaurant menu and other possible applications.
- 2. Replace/Adjust bound file sheets (Debind) can also be achieved on this equipment.
- 3. UB100 is not suitable for other process except UBIND cover BINDING / DEBINDING .

4. Any problem please contact with dealer for service.

Safety Guidelines:

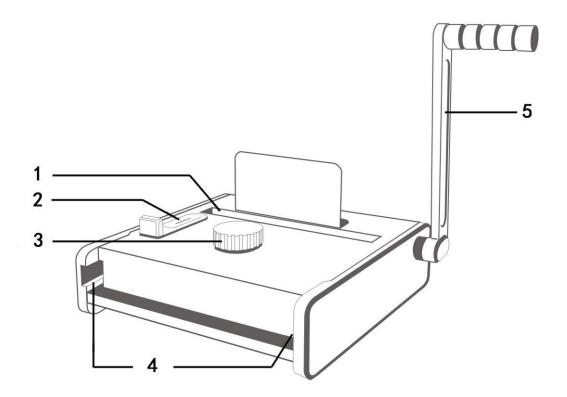
1. Put machine on steady worktable and handle it carefully.

2. Never put finger(s) into binding Slot.

3. Never put finger(s) into the gap between Debinding bar and machine body when debinding.

3. Always remove debinding bar and push Debinding bar supports back into the machine body after debinding operation.

#### **Construction & Parameter**



- 1. Binding slot
- 2. Sheets thickness measuring device
- 3. Adjusting Knob
- 4. Debinding bar support
- 5. Binding handle

Machine size: 39.5\*38\*41.5 cm N.W.: 18kgs All material recyclable

#### **Operation reference**

1. Cover type and Size

	U-Soft cover					P-Hard cover				
Size	U4	U8	U12	U16	U20	P10	P14	P18	P22	P26
Binding Sheets 80gsm	15	50	90	130	170	50	90	130	170	210

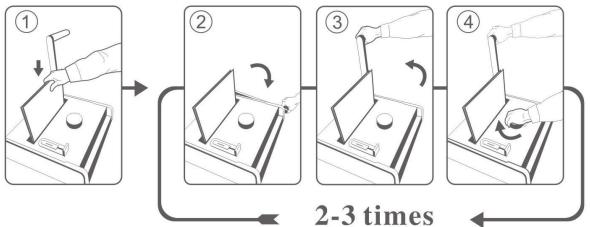
#### 2. Thickness measuring

Put the sheets into the binding slot and then push the file thickness measuring device to read from indicator the right size of U/Soft cover or P/Hard cover.(Pic.6)



#### 3. Binding

- 3.1 Put the aligned sheets into binding channel of the cover
- 3.2 Push down the binding handle to the bottom end and then back to the top position
- 3.3 Repeat this operation 2-3 times to finish binding.



Attention: When the handle didn't back to the top position properly, rotate the knob to push it back.

- 4 Debinding Operation
  - 4.1 Insert Debinding bar into almost the half thickness of the bound book.
  - 4.2 Draw out debinding bar supports on both side of machine body.
  - 4.3 Insert debinding bar two ends into the supports, hold the cover horizontally and rotate the adjusting knob clockwise till cover spine touches the machine body, Push down the binding handle 2-3 times.
  - 4.4 Take out the cover and reverse it, repeat operation in 4.3.
  - 4.5 Take away the debinding bar and now you can re-deal with the sheet(s) inside cover.
  - 4.6 Push debinding supports back to their original position when debinding is finished.
  - 4.7 Finally you can bind again with the same cover.

Attention: Cover can only be Bound/De-bound max. 3 times.

