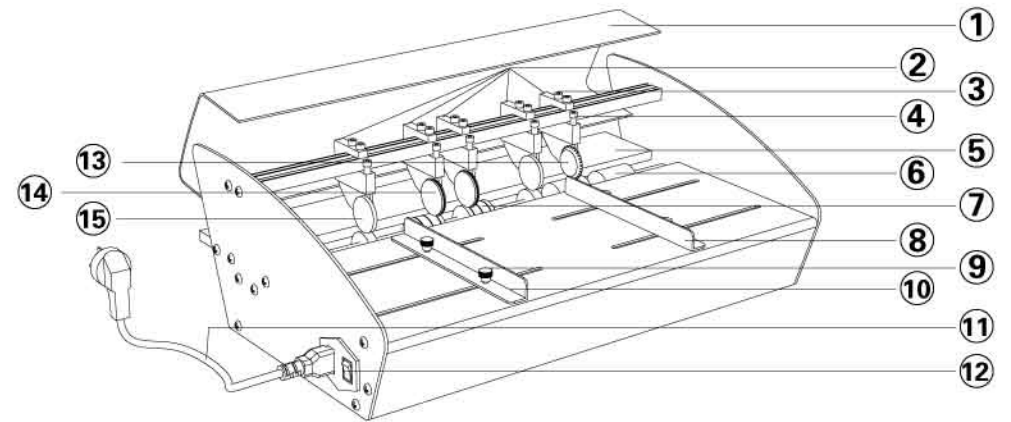


Operation Manual

component instructions



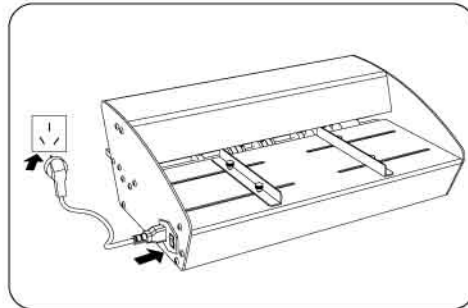
- | | |
|----------------------------|--------------------------|
| ① cover | ⑨ adjusting screw |
| ② tool rest | ⑩ left paper positioning |
| ③ Head screw | ⑪ power line |
| ④ Pressure adjusting screw | ⑫ power switch |
| ⑤ paper platform | ⑬ perforate wheel |
| ⑥ bottom wheel | ⑭ creasing wheel |
| ⑦ rolling groove wheel | ⑮ paper press wheel |
| ⑧ Right paper positioning | |

operation instruction

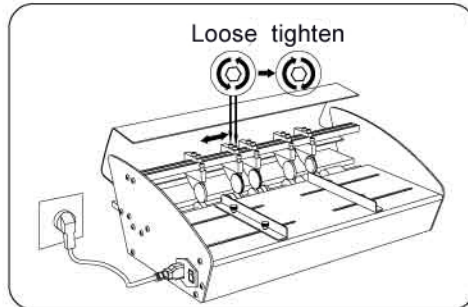
Operation instruction

1. take out the machine,
put on the flat table.

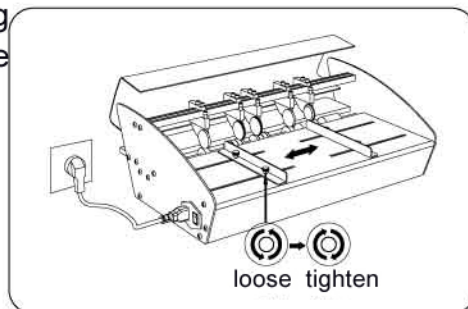
2. plug in, turn on the power
switch, check the machine if
it can run at constant speed.



3. adjusting the creasing position
and indentation number according
to your needs, the upper indent
should align to the suitable groove
center.



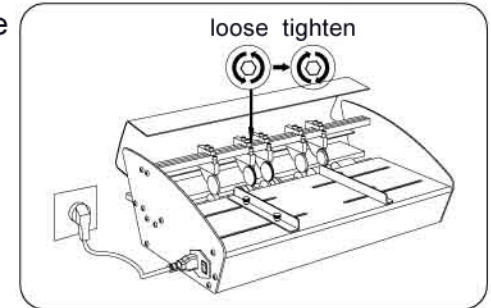
4. adjust the right and left positioning
according to the paper size, the scale
only for reference, you can fine
adjusting the specific direction.



operation instruction

5. put in suitable paper, adjust the
creasing pressure and feeding
pressure. Different paper with
different creasing pressure.

You can adjust the right and
left press wheel, usually the left
pressure wheel with a little bigger pressure.



6. continue feeding paper manually, the creasing operation finished.

7. if you want to do perforating, adjust the perforating blade and shim
to the suitable position, adjust the pressure to do perforating.

Parameter:

creasing wheel	2
paper pressing wheel	2
perforating wheel	1
dimension	510x325x172mm
N.G,	9.9kg
POWER	220V~240V 50HZ~60HZ